



Outlet flow rates

Product	Outlet size (Sch. 40)	Invert Depth	GPM	CFS
H100K-8 channel	4" round	2.56	87	0.20

Note: These are the pipe flow rates at the specified outlet, NOT channel flow rates.

ACO Specification Information

ACO DRAIN

SlabDrain - H100K-8 galvanized steel edge rail channel system



Description	Part No.	Invert Depth		Weight lbs.
		inches	mm	
H100K-8 - Polyester polymer concrete H100K-8 Neutral channel - 39.37" (1m)	95365	2.56	65	16.0
H100K-8 Galvanized steel closing cap	98462	2.56	65	1.0

Notes:

1. Add nominal 0.6" (15mm) to invert depth for overall channel depth
2. Performed Sch. 40 4" dia. drill-out cast on underside of each channel
3. Use QuickLok/PowerLok grate removal tool to remove grates (Part # 01318)

Specifications

General

The surface drainage system shall be ACO Drain SlabDrain H100K-8 complete with gratings secured with 'QuickLok' as manufactured by ACO Polymer Products, Inc. or equal approved.

Materials

The trench system bodies shall be manufactured from polyester polymer concrete with minimum properties as follows:

- Compressive strength: 14,000 psi
- Flexural strength: 4,000 psi
- Water absorption 0.07%
- Frost proof
- Salt proof
- Dilute acid and alkali resistant

The nominal clear opening shall be 4.00" (100mm) with overall width of 5.10" (130mm). Pre-cast units shall be manufactured with neutral invert and have a wall thickness of at least 0.5" (13mm). Each unit will feature a male to female interconnecting end profile. Units shall have horizontal cast in anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface. The galvanized steel edge rail will be integrally cast in by the manufacturer to ensure maximum homogeneity between polymer concrete body and edge rail. Each edge rail shall be at least 1/8" (3mm) thick.

Grates

Grates should be specified. See separate ACO Spec Info grate sheets for details. After removal of grates and 'QuickLok' bar there shall be uninterrupted access to the trench to aid maintenance.

Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

ACO Polymer Products, Inc.

Northeast Sales Office
P.O. Box 245
Chardon, OH 44024
Tel: (440) 285-7000
Toll free: (800) 543-4764
Fax: (440) 285-7005

West Sales Office
P.O. Box 12067
Casa Grande, AZ 85130
Tel: (520) 421-9988
Toll Free: (888) 490-9552
Fax: (520) 421-9899

Southeast Sales Office
4211 Pleasant Road
Fort Mill, SC 29708
Toll free: (800) 543-4764
Fax: (803) 802-1063



Electronic Contact:
info@ACODrain.us
www.ACODrain.us



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