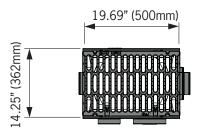
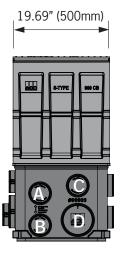
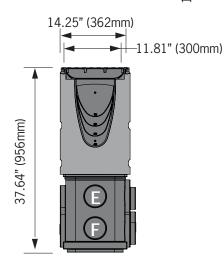
# SK2-621D Catch Basin with slotted ductile iron grate

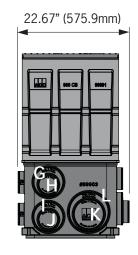
## SK2-621D Catch Basin

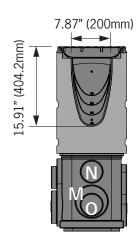












# **Outlet flow rates**

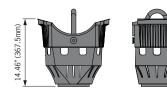
Outlet	Product	Outlet size (Sch. 40)	Invert Depth	GPM	CFS
Α	Type SK2-621D	4" round	29.80"	287	0.64
В	Type SK2-621D	4" round	36.29"	319	0.71
C	Type SK2-621D	4" round	28.22"	279	0.62
D	Type SK2-621D	6" round	36.29"	707	1.57
E	Type SK2-621D	4" round	28.37"	280	0.62
F	Type SK2-621D	4" round	34.87"	312	0.70
G	Type SK2-621D	6" round	29.15"	626	1.40
Н	Type SK2-621D	4" round	28.59"	281	0.63
ı	Type SK2-621D	6" round	36.28"	707	1.57
J	Type SK2-621D	4" round	35.72"	316	0.70
K	Type SK2-621D	6" round	35.72"	701	1.56
L	Type SK2-621D	8" round	36.28"	1237	2.76
M	Type SK2-621D	6" round	34.78"	690	1.54
N	Type SK2-621D	4" round	27.65"	276	0.61
0	Type SK2-621D	4" round	34.36"	310	0.69

### Notes:

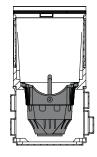
- 1. These are the pipe flow rates at the specified outlet, **NOT** channel flow rates.
- \*Flow rates without trash bucket using trash bucket or filter bag reduces flow rates.
- 2.  $4^*$  diameter foul air trap, part# 90854, can be fitted to catch basin base at outlet positions A/B and E/F.
- 3. Fits PowerDrain S200K systems.

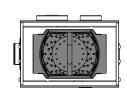
# **Trash Bucket**





Note: Openings in trash bucket are 35.7"2 (23,033mm²)





**Note:** Trash bucket position within SK2-621D catch basin body and base



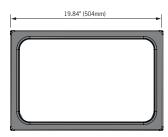
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# SK2-621D Catch Basin with slotted ductile iron grate



Description	Part No.	Invert inches	Depth mm	Weight lbs.			
Type SK2-621D Catch basin assembly - top, removable "QuikLok" bar, trash bucket, grate & base	94575	37.40	950	144.0			
Catch Basin Components							
Type 600 optional riser Foul air trap - fits both Type 900 & Type 600 basins QuickLok grate removal tool	99902 90854 01318	12.00 - -	304.8	10.0 1.2 0.5			

## Optional riser detail (Part# 99902)







### Notes:

Informat

- 1. Riser can be cut down in 1" (25mm) increments.
- 2. Addition of riser will alter the outflow rates of base as shown on table overleaf

# Specifications

The catch basin shall be ACO Drain SK2-621D Catch Basin - comprising of top section, trash bucket, grate and base as manufactured by ACO Polymer Products, Inc. or similar approved.

The top unit body shall be manufactured from polyester polymer concrete with minimum properties as follows:

Compressive strength: 14,000 psi Flexural strength: 4,000 psi 0.07% Water absorption Frost proof YES

YES Salt proof Dilute acid and alkali resistant YES

The nominal clear opening shall be 14.25" (362mm) wide by 19.69" (500mm) long. Overall width of 22.67" (575.9mm) by 37.64" (956mm) long. Type SK2-621D catch basin assembly has overall depth of 37.64" (956mm). Polymer concrete top units shall incorporate a cast in ductile iron frame manufactured with drillouts for channel connection and have a wall thickness of at least 0.59" (15mm). Top units shall have horizontal cast in anchoring key features on the outside to ensure maximum mechanical bond to the surrounding bedding material and pavement surface. The base unit shall be a LLDPE plastic molding and incorporate molded plastic pipe stubbs to facilitate pipe connection.

### Optional Riser

Optional riser can be used between polymer concrete top unit and LLDPE base unit. Use of riser is determined by acess and local building codes.

Grates are manufactured from slotted ductile iron. Ductile iron to ASTM 536-84 - Grade 65-45-12. After removal of grates there shall be uninterrupted access to the catch basin to aid maintenance.

## Installation

The trench drain/catch basin system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

# **ACO Polymer Products, Inc.**

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